

## STAZIONI E ANGOLI DI TRASFERIMENTO

### *Index number and cam transfer angles*

Stazioni	Profili camma	Angolo di camma impegnato per il movimento									
Stations	Cam profiles	Cam rotation angle performing the transfer movements									
		90	120	150	180	210	240	270	300	315	330

IT10	IT15	IT25	IT35	IT55	IT75	2	1													
IT10	IT15	IT25	IT35			3	1													
				IT55	IT75	3	1													
IT10	IT15	IT25	IT35	IT55	IT75	4	1													
IT10	IT15	IT25	IT35	IT55		5	1													
					IT75	5														
IT10	IT15	IT25	IT35	IT55		6	1													
					IT75	6	1													
IT10	IT15	IT25	IT35			7	1													
				IT55	IT75	7	1													
IT10	IT15	IT25	IT35			8	1													
				IT55			1													
					IT75	8	1													
IT10	IT15	IT25	IT35	IT55		9	1													
					IT75	9	1													
IT10	IT15	IT25	IT35	IT55		10	1													
					IT75	10	1													
IT10	IT15	IT25	IT35	IT55		11	1													
					IT75	11	1													
IT10	IT15	IT25	IT35	IT55		12,14,15	1													
					IT75	12,14,15	1													
IT10	IT15					16,18	2													
		IT25	IT35	IT55		16,18	1													
					IT75	16,18	1													
IT10	IT15					20,24	2													
		IT25	IT35	IT55		20,24	1													
					IT75	20,24	1													
IT10	IT15					28	2													
		IT25	IT35	IT55		28	2													
					IT75	28	2													
IT10	IT15					30	3													
		IT25	IT35	IT55		30	2													
					IT75	30	2													
IT10	IT15					32	2													
		IT25	IT35	IT55		32	2													
					IT75	32	2													

**Angolo suggerito**  
 **Angoli standard realizzabili**

*Advised displacement angle*  
*Available standard displacement angles*